



February 27, 2015

VIA CERTIFIED MAIL - 7012 0470 0000 3701 5939

Office of Enforcement and Compliance Assurance
Office of Federal Activities
International Compliance Assurance Division (2254A)
Environmental Protection Agency
1200 Pennsylvania Avenue, NW
Washington, DC 20460

VIA CERTIFIED MAIL - 7012 0470 0000 3701 5922

Indiana Department of Environmental Management
Office of Solid and Hazardous Waste Management
100 North Senate Avenue
Mail Code 61-53 IGCN 1003
Indianapolis, IN 46206

RE: 2014 Annual Hazardous Waste Export Report
Heritage Environmental Services, LLC
IND 093219012

To Whom It May Concern:

The purpose of this letter is to provide the 2014 Annual Hazardous Waste Export Report for Heritage Environmental Services, LLC (Heritage). This report addresses hazardous waste shipments performed outside of the United States for calendar year 2014. The following information is provided in accordance with 40 CFR 262.56:

1. Exporter

Heritage Environmental Services, LLC
7901 West Morris Street
Indianapolis, IN 46231
IND093219012

2. Calendar Year: 2014

3a. Consignee

Stablex Canada, Inc.
760 Boul. Industriel
Blainville, Quebec J7C 3V4
Canada

received
SDN 3/9/2015

www.heritage-enviro.com

4a. i. Waste Description:

RQ, UN1479, Waste Oxidizing Solid, N.O.S, 5.1, PGII, (OBA Canisters, Manganese Dioxide, Potassium Nitrate, Sodium Nitrate, Calcium Hypochlorite, Lead Dioxide, Potassium Nitrite, Strontium Nitrate, Potassium Persulfate)

EPA Hazardous Waste Numbers:

D001, D005, D007, D008

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped five (5) shipments with a total quantity of 8,367 pounds.

ii. Waste Description:

RQ, UN1755, Waste Chromic Acid solution, 8, PGII

EPA Hazardous Waste Numbers:

D002, D006, D007, D008, D010

Transporter Information:

Heritage Transport, LLC
7901 West Morris Street
Indianapolis, IN 46231
USA
IND058484114

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped nine (9) shipments with a total quantity of 12,987 pounds.

iii. Waste Description:

RQ, UN2922, Waste Corrosive Liquids, Toxic, N.O.S., 8(6.1), PGII, (Sulfuric Acid, Nitric Acid, Hydrochloric Acid, Hydrofluoric Acid)

EPA Hazardous Waste Numbers:

D002, D008, F006

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped four (4) shipments with a total quantity of 16,032 pounds.

iv. Waste Description:

RQ, UN2923, Waste Corrosive Solids, Toxic, N.O.S., 8(6.1) PGII, (Sulfuric Acid)

EPA Hazardous Waste Numbers:

F006, D002, D008

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped one (1) shipment with a total quantity of 707 pounds

v. Waste Description:

RQ, UN3077, Waste Environmentally Hazardous Substances, Solid, N.O.S., 9, PGIII, (Neutral Solid, Barium, Alkaline Chrome Solid, Chromium, Arsenic, Tin)

EPA Hazardous Waste Numbers:

D002, D004, D005, D006, D007, D008, D018, K171

Transporter Information:

Heritage Transport, LLC
7901 West Morris Street
Indianapolis, IN 46231
USA
IND058484114

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped thirteen (13) shipments with a total quantity of 183,267 pounds

vi. Waste Description:

RQ, UN3082, Waste Environmentally Hazardous Substances, Liquid, N.O.S., 9, PGIII,
(Chrome Liquid, Alkaline Chrome Liquid, Lead, Nickel, Alkaline Chrome Solid)

EPA Hazardous Waste Numbers:

D002, D007, D008, D011, F006, F019

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped six (6) shipments with a total quantity of 13,774 pounds.

vii. Waste Description:

RQ, UN3084, Waste Corrosive Solids, Oxidizing, N.O.S., 8(5.1), PGII, (Sodium Hydroxide,
Sodium Nitrite, Potassium Permanganate)

EPA Hazardous Waste Numbers:

D002

Transporter Information:

Hazmat Environmental Group, Inc.

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60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped three (3) shipments with a total quantity of 3,289 pounds.

viii. Waste Description:

RQ, UN3085, Waste Oxidizing Solid, Corrosive, N.O.S., 5.1(8), PGII, (Sodium Nitrate, Sodium Chlorite, Sodium Hydroxide, Calcium Hypochlorite, Calcium Nitrate, Sodium Persulfate, Potassium Nitrate)

EPA Hazardous Waste Numbers:

D001, D002

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped three (3) shipments with a total quantity of 5,186 pounds.

ix. Waste Description:

RQ, UN3087, Waste Oxidizing Solid, Toxic, N.O.S., 5.1,(6.1), PGII, (Sodium Nitrite, Barium Peroxide, Cobalt Nitrate, Sodium Bromate)

EPA Hazardous Waste Numbers:

D001, D005, D007

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

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Heritage shipped five (5) shipments with a total quantity of 2,164 pounds.

x. Waste Description:

RQ, UN3093, Waste Corrosive Liquids, Oxidizing, N.O.S., 8(5.1), PGII, (Nitric Acid)

EPA Hazardous Waste Numbers:

D001, D002

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped one (1) shipment with a total quantity of 172 pounds.

xi. Waste Description:

RQ, UN3098, Waste Oxidizing Liquid, Corrosive, N.O.S., 5.1(8), PGII, (Sodium Chlorite, Ferric Nitrate, Nitric Acid, Sodium Persulfate)

EPA Hazardous Waste Numbers:

D001, D002

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped two (2) shipments with a total quantity of 2,764 pounds.

xii. Waste Description:

RQ, UN3099, Waste Oxidizing Liquid, Toxic, N.O.S., 5.1(6.1), PGII, (Sodium Nitrate, Potassium Nitrite)

EPA Hazardous Waste Numbers:

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D001

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped one (1) shipment with a total quantity of 337 pounds.

xiii. Waste Description:

RQ, UN3260, Waste Corrosive Solids, Acidic, Inorganic, N.O.S., 8, PGII, (Hydrofluoric Acid, Sulfuric Acid, Nitric Acid, Hydrochloric Acid, Phosphoric Acid, Chromic Acid, Sodium Bisulfate)

EPA Hazardous Waste Numbers:

K062, F006, D001, D002, D004, D006, D007, D008

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped eleven (11) shipments with a total quantity of 35,101 pounds.

xiv. Waste Description:

RQ, UN3262, Waste Corrosive Solids, Basic, Inorganic, N.O.S., 8, PGII, (Sodium Hydroxide, Potassium Hydroxide)

EPA Hazardous Waste Numbers:

D002

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped four (4) shipments with a total quantity of 3,206 pounds.

xv. Waste Description:

RQ, UN3264, Waste Corrosive Liquids, Acidic, Inorganic, N.O.S., 8, PGII, (Hydrochloric Acid, Sulfuric Acid, Chromic Acid, Phosphoric Acid, Nitric Acid, Hydrofluoric Acid, Sulfamic Acid, Ferric Chloride, Sodium Bisulfate, Acetic Acid)

EPA Hazardous Waste Numbers:

K062, F006, D001, D002, D005, D006, D007, D008, D010, D011

Transporter Information:

Heritage Transport, LLC
7901 West Morris Street
Indianapolis, IN 46231
USA
IND058484114

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped twenty (20) shipments with a total quantity of 282,890 pounds.

xvi. Waste Description:

RQ, UN3266, Waste Corrosive Liquid, Basic, Inorganic, N.O.S., 8, PGII, (Sodium Hydroxide, Potassium Hydroxide, Sodium Nitrite)

EPA Hazardous Waste Numbers:

F006, D002, D007, D008, D010, D011

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218

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USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped nine (9) shipments with a total quantity of 40,311 pounds.

xvii. Waste Description:

RQ, UN3288, Waste Toxic Solid, Inorganic, N.O.S., 6.1, PGII, (Arsenic)

EPA Hazardous Waste Numbers:

D004

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped two (2) shipments with a total quantity of 421 pounds.

- xviii. In addition to the above material generated by Heritage Environmental Services, LLC, Heritage also acted as intermediary arranging for export for the following material generated by the BP Products North America, Inc. (EPA ID# IND074375585):

Waste Description:

RQ, UN3077, Waste Environmentally Hazardous Substances, Solid, N.O.S., 9, PGIII, (Benzene, Lead)

EPA Hazardous Waste Numbers:

K050, F037, F038, D004, D009, D010

Transporter Information:

Heritage Transport, LLC
7901 West Morris Street
Indianapolis, IN 46231
USA
IND058484114

The Indiana Railroad Company
101 West Ohio Street, Suite 1600

www.heritage-enviro.com

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Indianapolis, IN 46204
USA
IND000118877

CSX Corporation
P.O. Box 40413
20001 Market Street
Philadelphia, PA
USA
PAD030298400

Canadian Pacific Railway
355 Portage, STE 900
Winnipeg, MB R3B 3M6
CANADA
NYD986968139

Quebec-Gatineau Railway
6700 Avenue du Parc, Suite 110
Montreal, QC H2V 4H9
CANADA

Number/Amount of Shipments:

Heritage shipped six (6) shipments with a total quantity of 127,359 pounds.

3b. Consignee

CRI Environment, Inc.
75, Rue Du Progres
Coteau-Du-Lac, Quebec J0P 1B0
Canada

4b. i. Waste Description:

RQ, UN1954, Waste Compressed Gas, Flammable, N.O.S., 2.1, (MAPP Gas)

EPA Hazardous Waste Numbers:

D001

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped two (2) shipments with a total quantity of 702 pounds.

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- ii. UN1978, Waste Propane, 2.1,

EPA Hazardous Waste Numbers:

D001

Transporter Information:

Hazmat Environmental Group, Inc.
60 Commerce Drive
Buffalo, NY 14218
USA
NYD980769947

Number/Amount of Shipments:

Heritage shipped two (2) shipments with a total quantity of 8,967 pounds.

5. Waste Minimization

Heritage actively promotes waste minimization. A description of our waste minimization activities is attached for reference.

If there are any question or comments regarding this information, please contact me at 317/486-2727.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information. I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Sincerely,

HERITAGE ENVIRONMENTAL SERVICES, LLC.



Christopher Ray
Compliance Manager

cc: Corporate Compliance



MEMORANDUM

TO: RCRA Part B Federal File
Operating Record

FROM: Christopher Ray

DATE: February 26, 2015

RE: Waste Minimization Certification

The purpose of this memorandum is to provide the annual waste minimization certification in accordance with Heritage's Part B federal permit, condition I.G.

Heritage Environmental Services, LLC (Heritage) has a program in place to reduce the volume and toxicity of generated hazardous wastes to the degree determined to be economically practicable. Also, the practicable methods of storage and treatment currently available to Heritage are those practicable methods that minimize, to the extent possible, the present and future threat to human health and the environment.

In 2014, Heritage performed the following specific waste minimization efforts at the Indianapolis Treatment Center:

1. Operates a patented cyanide destruction process that does not rely on toxic reagents such as chlorine gas for waste treatment.
2. Operates high-pressure filter presses to reduce the volume of filtercake requiring subsequent stabilization and disposal.
3. Conducts and implements ongoing spill prevention, preventative maintenance, inspection and housekeeping programs to minimize environmental releases.

In summary, Heritage continues to promote an aggressive, ongoing commitment to waste minimization. Pollution prevention and waste minimization enjoy support from senior management as being essential to our long-term interests.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Memo re: Waste Minimization Certification
February 26, 2015
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Certification Period: January 2014- January 2015



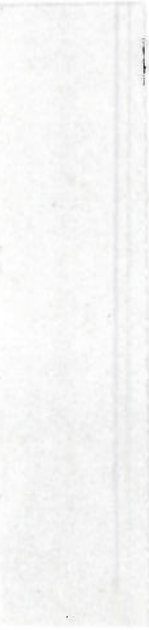
Christopher Ray
Plant Compliance Manager

cc: Corporate Compliance

Heritage Environmental Services, Inc.
Attn: Christopher Ray
301 West Morris Street
Indianapolis, IN 46142-4623



7012 0470 0000 3701 5939



Sharon D. O'Neil

MAR - 9 2015

Office of Enforcement & Compliance Assurance
Office of Federal Activities
International Compliance Assurance Division (2254A)
Environmental Protection Agency
1200 Pennsylvania Avenue, NW
Washington, DC 20460

ute EPA Mail
To: Federal Activities
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